

# 109-AS ESD Heel Straps

## Fully Reversible Conductive Heel Cups for Twice the Life



**USES:** The 109-AS ESD Heel Straps are created to provide a continuous electrical ground path between the technician and a properly grounded ESD Floor or Floor mat. Without the use of ESD heel straps a static charge can NOT make it around the insulative footwear, allowing the static charge to build on the technician and dissipate into ESD sensitive product.

### SPECIFICATIONS:

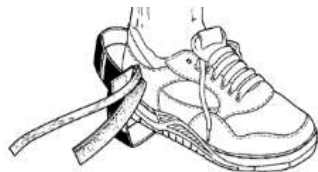
|   | Inner Layer | Outside Layer | Test Method |
|---|-------------|---------------|-------------|
| Charge Decay  |             | <0.01 sec     | FTMS-1018   |
| Abrasion  | 800 cycles  | 3000 cycles   | ASTM-D3389  |
| Hardness  | 70 shore A  | 70 shore A    | ASTM-D2240  |
| Elongation  | 600%        | 400%          | ASTM-D412   |
| Tensile   | 9,000 lbs.  | 4,000 lbs.    | ASTM-D412   |
| Conductivity  | <1.0E09     | <1.0E05       | ESD-S4.1    |
| <ul style="list-style-type: none"> <li>• Tested to ANSI/ESD SP9.2</li> <li>• Compliant with ANSI ESD S20.20-2021</li> </ul> |             |               |             |

### GENERAL GUIDELINES:

- It is recommended that ESD heel straps be worn on both feet.
- The blue conductive ribbon should be tucked in between the sock and the shoe.
- These heel straps contain a 1 megohm RoHS compliant resistor for safety.
- Heel straps are typically tested before each shift
- Clean with warm soapy water or ElectraMat ESD Mat Cleaner

### INSTALLATION:

**A:** Place the strap on the shoe so the blue liner makes contact with the shoe.

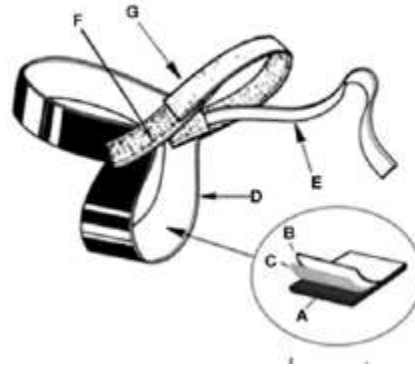


**B:** Place the blue grounding ribbon in the bottom of the shoe. Place foot in shoe. NOTE: It's fine to wear socks! The moisture in them conducts the static charge to the ribbon.



**C:** Adjust black Velcro strap for a fast, comfortable and secure fit.

### PARTS:



- A:** Black outer layer contacts ESD floor.
- B:** Blue inner surface contacts shoe.
- C:** 4.3 ounce polyester scrim.
- D:** 0.060' thick black 1.5" floor contact area.
- E:** 18" Blue, 3/8" wide ribbon tucks in to shoe.
- F & G:** Black 3/4" double sided hook and loop fastener, for quick and easy tightening of strap to foot.

### Distributed By



Revision History  
Initial Release 1.28.25, Approved SRC